

Types 1700 / 1760

Router with extra fine spiral cut and GCT MicroSpeed diamond coating

Applications / Advantages:

- Routing of inner and outer contours as well as for depanding of assembled PCB
- Ideally suited for halogen-free and high Tg material up to 185°C and laminate with fillers
- Significantly reduced burr formation and improved surface quality
- Very high dimensional accuracy and process capability due to extreme rigid geometry



MicroSpeed diamond coating - Made by GCT in Germany

| Ø (mm) | Flute length (mm) | |
|--------|-------------------|------|
| 0.4 | - | 3.5 |
| 0.5 | 2.2 | 3.0 |
| 0.6 | 3.0 | 4.0 |
| 0.7 | 3.5 | - |
| 0.8 | - | 5.0 |
| 0.9 | - | 5.0 |
| 1.0 | 5.2 | 6.5 |
| 1.1 | - | 6.5 |
| 1.2 | 6.0 | 7.0 |
| 1.3 | - | 7.0 |
| 1.4 | - | 7.0 |
| 1.5 | 7.5 | 8.5 |
| 1.6 | 7.5 | 8.5 |
| 1.7 | - | 8.5 |
| 1.8 | 7.5 | 8.5 |
| 1.9 | - | 8.5 |
| 2.0 | 9.0 | 10.0 |
| 2.1 | 9.0 | - |
| 2.2 | 9.0 | 10.0 |
| 2.3 | 9.0 | - |
| 2.4 | 9.0 | 10.0 |
| 2.5 | 9.0 | - |
| 2.55 | 9.0 | - |
| 2.6 | 9.0 | - |
| 2.8 | 9.0 | - |
| 3.0 | - | 10.0 |
| 3.175 | - | 10.0 |

Further diameters and flute lengths on request.

Type 1700:

- right hand cutting, right twisted (up cut)
- fishtail cut
- shank Ø 3.175mm
- overall length 38.10mm
- tolerances according to GCT router specification
- made of solid carbide

Type 1760 on request:

- right hand cutting, left twisted (down cut)
- further data as per type 1700
- not available in all Ø

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